

LITEPIPE® FOR SURFACE MOUNT AND STANDARD LEDS



U.S. & Foreign Patents Issued and Pending

APPLICATION

VCC's LITEPIPE® provides a method of transmitting the light of a surface mount LED to the display panel. Both vertical and horizontal PCB surface mount LEDs can be displayed in this manner. The LITEPIPE® is also capable of blending multicolor LED light into a single color.

LITEPIPE® lightpipes have a unique near flush design and are still able to provide up to 160 degrees of viewing angle. This light output is achieved by the use of a concave shaped receiving surface which collects the LEDs light, and fresnel rings on the opposite surface that disperse the light.

The LITEPIPE $^{\circ}$ is available in .020" increments from .200" to 2.0". This wide range of lengths simplifies the PCB positioning in relation to the display panel. Lightpipes are secured directly to the display panel with no mechanical attachment to the PCB. The installation and removal of the circuit board can thus be accomplished without disturbing the display panel.

INSTALLATION

LITEPIPE® products are easy to install. Slide the LITEPIPE® through the panel opening and slip the retainer in place. Finish the installation by pressing the retainer up against the display panel.

ORDERING CODES LPC XXX CTP MODEL COLOR LPC (Round) CTP CLEAR LPS (Square) LPR (Rectangular) RTN 150 (GROMMET) Equals length in inches RTN 250 (SPRING CLIP) (Min. 020 = .200" / Max. 200 = 2.0") 020 038 056 074 092 112 157 180 022 040 058 076 094 115 137 160 182 NOTE: 024 060 078 096 117 162 185 187 Round: .200" to 2.0" Square & 026 044 062 142 Rectangular: .300" to 2.0" 028 064 082 100 122 167 190 030 048 066 084 102 125 170 192 (Not all sizes carried in stock.) 032 050 068 086 127 150 172 195 Special lengths available 034 052 070 088 107 130 152 175 197 upon request. Minimum order 036 072 090 110 132 155 177 200 quantity may apply. 054

SPECIFICATIONS MATERIAL Acrylic, optical grade, (Clear) Grommet Polyethylene, (black) Spring Clip - Spring Steel (nickel plate) MOUNTING Panel hole: round .171" Dia.(4.34mm). square .180" x .180" (4.57mm x 4.57mm). rectangular .170" x .250" (4.34mm x 6.35mm). LITEPIPE° from .200" to .500" use grommet retainer (RTN 150). LITEPIPE® from .500" to 2.00" the spring clip (RTN250) is recommended for rigidity. **LED** Surface mount, vertical and horizontal LEDs. LITEPIPE® products for blending multicolor LEDs are available.

LITEPIPE® WITH VERTICAL SURFACE MOUNT LED





